

Safety Data Sheet
Prepared in Accordance with HCS 29
C.F.R. 1910.1200



1. Identification of the Substance/Mixture and the Company/Undertaking

- 1.1 Product Identifier** RM-4300A **Revision Date:** 02/25/2021
Product Name: Prime Coat 4300 Component A **Supersedes Date:** 11/30/2018
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Component of multicomponent coatings - Professional use only. See Technical Datasheet. For use by appropriately trained applicators. Advised against: Home DIY applications. Advised against: Spray application, because of the additional hazards. Industrial and professional use.
- 1.3 Details of the supplier of the safety data sheet**
- Supplier:** Prime Resins Inc.
2291 Plunkett Road
Conyers, GA 30012
USA
Phone: 800-321-7212
Fax: 770-338-0936
www.primeresins.com
- Datasheet Produced by:** EHS@primeresins.com
- 1.4 Emergency telephone number:** CHEMTREC +001 703 5273887 (Outside US)
CHEMTREC 1-800-424-9300 (Inside US)

2. Hazard Identification

2.1 Classification of the substance or mixture

Hazardous to the aquatic environment, Chronic, category 2
Carcinogenicity, category 2
Eye Irritation, category 2
Germ Cell Mutagenicity, category 2
STOT, single exposure, category 3, RTI
Skin Irritation, category 2
Skin Sensitizer, category 1

2.2 Label elements

Symbol(s) of Product



Signal Word

Warning

Named Chemicals on Label

2,3-epoxypropyl o-tolyl ether, titanium dioxide, Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700), phenol, polymer with formaldehyde, glycidyl ether

HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2	H319	Causes serious eye irritation.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Germ Cell Mutagenicity, category 2	H341	Suspected of causing genetic defects.
Carcinogenicity, category 2	H351	Suspected of causing cancer.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention.
P308+P313	IF exposed or concerned: Get medical advice/attention
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.
P405	Store locked up.

2.3 Other hazards

Ingestion may cause irritation to mucous membranes.

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous Ingredients

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>%</u>
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	50 - <75
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25 - <50
2210-79-9	2,3-epoxypropyl o-tolyl ether	2.5 - <10

13463-67-7 titanium dioxide
108-88-3 Toluene

2.5 - <10
0.1 - <1.0

<u>CAS-No.</u>	<u>GHS Symbols</u>	<u>GHS Hazard Statements</u>	<u>M-Factors</u>
28064-14-4	GHS07-GHS09	H315-317-319-411	0
25068-38-6	GHS07-GHS09	H315-317-319-335-411	0
2210-79-9	GHS07-GHS08-GHS09	H315-317-341-411	0
13463-67-7	GHS08	H351	0
108-88-3	GHS02-GHS07-GHS08	H225-304-315-336-361-373	0

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice. Show this safety data sheet to the doctor in attendance.

AFTER INHALATION: Remove person to fresh air. If signs/symptoms continue, get medical attention.

AFTER SKIN CONTACT: Use a mild soap if available. Do not use solvent or thinners to clean skin. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

AFTER EYE CONTACT: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses. If eye irritation persists, consult a specialist.

AFTER INGESTION: Consult a physician. Gently wipe or rinse the inside of the mouth with water. Give small amounts of water to drink. Never give anything by mouth to an unconscious person. If swallowed, DO NOT induce vomiting unless directed to do so by medical personnel.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

May cause sensitization by skin contact. Irritating to eyes and skin.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Do not use a solid water stream as it may scatter and spread fire. Alcohol, Alcohol based solutions, any other media not listed above.

5.2 Special hazards arising from the substance or mixture

In case of fire hazardous decomposition products may be produced such as: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

5.3 Advice for firefighters

Keep containers and surroundings cool with water spray. In the event of fire, wear self-contained breathing apparatus. Do not use a solid water stream as it may scatter and spread fire. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Avoid contact with skin, eyes and clothing. For personal protection see section 8.2. Ensure adequate ventilation. Keep people away from and upwind of spill/leak.

6.2 Environmental precautions

Discharge into the environment must be avoided. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained. May cause long-term adverse effects in the aquatic environment.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING: People handling epoxy products must have received special training according to guidelines from the National Occupational Health and Safety Board. Wear personal protective equipment. Avoid contact with skin and eyes. Apply technical measures to comply with the occupational exposure limits (see section 8).

PROTECTION AND HYGIENE MEASURES: Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. In the case of sensitisation to any of the ingredients, it is inadvisable to work with the product. Handle in accordance with good industrial hygiene and safety practice. Keep working clothes separately. Keep away from food, drink and animal feedingstuffs. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Avoid temperatures above 40 °C, direct sunlight and contact with sources of heat. Do not freeze.
STORAGE CONDITIONS: Keep out of the reach of children. Keep at temperatures between 10 and 25 °C. Store in original container. Keep container tightly closed in a dry and well-ventilated place. Keep away from food, drink and animal feeding stuffs.

7.3 Specific end use(s)

Component of multicomponent coatings. The mixing and application to be in accordance with the technical data sheets.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (US)

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
phenol, polymer with formaldehyde, glycidyl ether	28064-14-4			
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6			
2,3-epoxypropyl o-tolyl ether	2210-79-9			
titanium dioxide	13463-67-7	10 MGM3	10 MGM3	
Toluene	108-88-3	20 PPM		

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
phenol, polymer with formaldehyde, glycidyl ether	28064-14-4		

Reaction product: bisphenol-A- (epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6		
2,3-epoxypropyl o-tolyl ether	2210-79-9		
titanium dioxide	13463-67-7	15 MGM3	
Toluene	108-88-3	375 MGM3, 100 PPM	560 MGM3, 150 PPM

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: No personal respiratory protective equipment normally required. In case of insufficient ventilation wear suitable respiratory equipment, filter A.

EYE PROTECTION: Eye wash bottle with pure water. Safety glasses with side-shields conforming to EN 166.

HAND PROTECTION: Protective gloves complying with EN 374: Nitrile rubber. Butyl rubber. PVA. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). Be aware that in daily use the durability of a chemical resistant protective glove can be notably shorter than the break through time measured according to EN 374, due to the numerous outside influences (e.g. temperature). Long sleeved clothing. Remove and wash contaminated clothing before re-use.

OTHER PROTECTIVE EQUIPMENT: Ensure that eyewash stations and safety showers are close to the workstation location.

ENGINEERING CONTROLS: Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Gray liquid
Physical State	Liquid
Odor	Slightly aromatic
Odor threshold	Not determined
pH	Not determined
Melting point / freezing point (°C)	Not determined
Boiling point/range (°C)	111 - N.D.
Flash Point, (°F / °C)	Not determined
Evaporation rate	Not determined
Flammability (solid, gas)	Not determined
Upper/lower flammability or explosive limits - %(V)	Not determined
Vapour Pressure	Not determined
Vapour density	Not determined
Relative density	1.22
Solubility in / Miscibility with water	Not determined
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	Not determined
Decomposition temperature (°C)	Not determined
Viscosity	60,000 cps

Explosive properties Not determined

Oxidising properties Not determined

9.2 Other information

VOC Content g/l: Not determined

Specific Gravity (g/cm³) 0.000

10. Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under recommended storage and use conditions.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Amines cause exothermic reactions.

10.4 Conditions to avoid

Avoid temperatures above 40 °C, direct sunlight and contact with sources of heat. Do not freeze.

10.5 Incompatible materials

Oxidizing agents. Acids and bases.

10.6 Hazardous decomposition products

In case of fire hazardous decomposition products may be produced such as: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). No decomposition if stored and applied as directed.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: No information available.

Inhalation LC50: No information available.

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	5000 mg/kg, oral, rat	>2000 mg/kg, rabbit		0.000	0.000
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	>2000 mg/kg, rat, oral	>2000 mg/kg, rat		0.000	0.000
2210-79-9	2,3-epoxypropyl o-tolyl ether	5800 mg/kg, oral, rat		1220 ppm/4 hr	0.000	0.000
13463-67-7	titanium dioxide	10000 mg/kg, oral (rat)			0.000	6,82 mg/l (rat) 4h
108-88-3	Toluene	2600 mg/kg rat oral,		8000 ppm/4 hrs, rat, inhalation	0.000	0.000

Additional Information:

In the case of sensitisation to any of the ingredients, it is inadvisable to work with the product. Ingestion may cause irritation to mucous membranes. Irritating to eyes and skin. May cause allergic skin reaction. This product may contain Titanium Dioxide, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. This classification is relevant when exposed to titanium dioxide in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

12. Ecological Information

- 12.1 Toxicity:**
- | | |
|----------------------|----------------|
| EC50 48hr (Daphnia): | No information |
| IC50 72hr (Algae): | No information |
| LC50 96hr (fish): | No information |
- 12.2 Persistence and degradability:** No information
- 12.3 Bioaccumulative potential:** No information
- 12.4 Mobility in soil:** No information
- 12.5 Results of PBT and vPvB assessment:** The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.
- 12.6 Other adverse effects:** No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	No information	No information	
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	1.8 mg/l	No information	1.5-7.7 mg/L
2210-79-9	2,3-epoxypropyl o-tolyl ether	No information	No information	
13463-67-7	titanium dioxide	>100 mg/l (EC50, 48h, Daphnia magna OECD202)ation	No information	>1000 mg/l
108-88-3	Toluene	No information	No information	

13. Disposal Considerations

- 13.1 WASTE TREATMENT METHODS:** Dispose of waste material at an approved hazardous waste treatment/disposal facility in accordance with applicable local state, and federal regulations. Do not dispose of waste with normal garbage, or to sewer systems. Contaminated packaging to be disposed of as product. Fully drained containers which are drop- and scrape-free can be treated as industrial waste, and can possibly be recycled. Empty containers should be taken to an approved waste handling site for recycling or disposal. The product should not be allowed to enter drains, water courses or the soil.

14. Transport Information

- | | |
|--|---|
| 14.1 UN number | UN3082 |
| 14.2 UN proper shipping name | Environmentally hazardous substance, liquid, n.o.s. |
| Technical name | Epoxy resins |
| 14.3 Transport hazard class(es) | 9 |
| Subsidiary shipping hazard | Not applicable |
| 14.4 Packing group | III |
| 14.5 Environmental hazards | Yes (Epoxy resins) |
| 14.6 Special precautions for user | Not applicable |
| EmS-No.: | Not applicable |
| 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code | Not applicable |

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

U.S. Federal Regulations: As follows -

CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Carcinogenicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure), Germ cell mutagenicity

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>%</u>
Toluene	108-88-3	0.39

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS-No.</u>
2,3-epoxypropyl o-tolyl ether	2210-79-9

U.S. Clean Air Act:

EPA Coating Category:	Industrial Maintenance
EPA VOC Content Limit (g/l):	450 g/l
Product VOC Content (g/l)	7.2 g/l
Thinning Recommendations:	Not applicable
Application Recommendations:	Not applicable

* As per the federal EPA definition for coating categories in 40 CFR 59.401.

** Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

U.S. State Regulations: As follows -

New Jersey Right-to-Know:

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
No Chemical Name Found	

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

California Proposition 65:

WARNING: Cancer - www.P65Warnings.ca.gov

WARNING: Reproductive Toxicant -- www.P65Warnings.ca.gov

International Regulations: As follows -*** Canadian DSL:**

All chemical ingredients included on inventory or exempt.

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information**Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Reasons for revision

Revision Description Changed
 Substance Hazard Threshold % Changed
 Substance and/or Product Properties Changed in Section(s):
 01 - Identification
 02 - Hazard Identification
 03 - Composition/Information On Ingredients
 05 - Fire-fighting Measures
 08 - Exposure Controls/Personal Protection
 11 - Toxicological Information
 15 - Regulatory Information
 Substance Regulatory CAS Number Changed
 Substance Chemical Name Changed
 Revision Statement(s) Changed

List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark;
 European Union Commission Regulation No. 1907/2006 on REACH as amended within Commission Regulation (EU) 2015/830;
 European Union (EC) Regulation No. 1272/2008 on the classification, labelling and packaging of substances and mixtures (CLP Regulation) and subsequent technical progress adaptations (ATP);
 EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes".

Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m3	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.

Safety Data Sheet
Prepared in Accordance with HCS 29
C.F.R. 1910.1200



1. Identification of the Substance/Mixture and the Company/Undertaking

- 1.1 Product Identifier** RM-4300B **Revision Date:** 02/26/2021
Product Name: Prime Coat 4300 Component B **Supersedes Date:** 11/30/2018
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Epoxy Hardener. See Technical Datasheet. Industrial and professional use.
- 1.3 Details of the supplier of the safety data sheet**
- Supplier:** Prime Resins Inc.
2291 Plunkett Road
Conyers, GA 30012
USA
Phone: 800-321-7212
Fax: 770-338-0936
www.primeresins.com
- Datasheet Produced by:** EHS@primeresins.com
- 1.4 Emergency telephone number:** CHEMTREC +001 703 5273887 (Outside US)
CHEMTREC 1-800-424-9300 (Inside US)

2. Hazard Identification

2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 1
Hazardous to the aquatic environment, Chronic, category 2
Germ Cell Mutagenicity, category 2
STOT, single exposure, category 2
Skin Corrosion, category 1
Skin Sensitizer, category 1

2.2 Label elements

Symbol(s) of Product



Signal Word

Danger

Named Chemicals on Label

Phenol, Triethylenetetramine, Tetraethylenepentamine, polyoxypropylenediamine, polyamide resin, Fatty acids, tall-oil, reaction products with tetraethylenepentamine, 4-nonylphenol, branched

HAZARD STATEMENTS

Acute Toxicity, Oral, category 4	H302	Harmful if swallowed.
Skin Corrosion, category 1	H314-1	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Acute Toxicity, Inhalation, category 1	H330-1	Fatal if inhaled.
Germ Cell Mutagenicity, category 2	H341	Suspected of causing genetic defects.
STOT, single exposure, category 2	H371	May cause damage to organs.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+330+331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention
P309+P311	IF exposed or if you feel unwell: Call a POISON CENTER or doctor/physician.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.
P403+233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous Ingredients

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>%</u>
9046-10-0	polyoxypropylenediamine	25 - <50
68953-36-6	Fatty acids, tall-oil, reaction products with tetraethylenepentamine	10 - <25
68410-23-1	polyamide resin	10 - <25
112-24-3	Triethylenetetramine	2.5 - <10
112-57-2	Tetraethylenepentamine	2.5 - <10
108-95-2	Phenol	2.5 - <10
84852-15-3	4-nonylphenol, branched	1.0 - <2.5
4097-89-6	Tris(2-Aminoethyl) amine	0.1 - <1.0

<u>CAS-No.</u>	<u>GHS Symbols</u>	<u>GHS Hazard Statements</u>	<u>M-Factors</u>
9046-10-0	GHS05-GHS07-GHS09	H302-314-411	0
68953-36-6	GHS05-GHS07-GHS09	H314-317-400-410	0
68410-23-1	GHS05-GHS07-GHS09	H315-317-318-411	0
112-24-3	GHS05-GHS06	H302-311-314-317-412	0
112-57-2	GHS05-GHS06-GHS09	H302-311-314-317-411	0
108-95-2	GHS05-GHS06-GHS08	H302-311-314-330-341-370-373	0
84852-15-3	GHS05-GHS07-GHS08-GHS09	H302-314-361-400-410	0
4097-89-6	GHS06	H301-315-317	0

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice.

AFTER INHALATION: Move to fresh air. Give oxygen or artificial respiration if needed. Consult a physician after significant exposure. Remove person to fresh air. If signs/symptoms continue, get medical attention.

AFTER SKIN CONTACT: Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician. In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.

AFTER EYE CONTACT: Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses.

AFTER INGESTION: Gently wipe or rinse the inside of the mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If swallowed, call a poison control centre or doctor immediately.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to eyes and skin. May be harmful if swallowed.

4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Alcohol, Alcohol based solutions, any other media not listed above.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus. Water sprayDry powderAlcohol-resistant foamCarbon dioxide (CO2). High volume water jet. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

6. Accidental Release Measures**6.1 Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation. Use personal protective equipment.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

7. Handling and Storage**7.1 Precautions for safe handling**

INSTRUCTIONS FOR SAFE HANDLING: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Use only in area provided with appropriate exhaust ventilation. Wear personal protective equipment. Do not breathe vapours or spray mist. Wash thoroughly after handling. Do not get in eyes, on skin, or on clothing. Use only with adequate ventilation/personal protection.

PROTECTION AND HYGIENE MEASURES: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Direct sources of heat.

STORAGE CONDITIONS: Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

No specific advice for end use available.

8. Exposure Controls/Personal Protection**8.1 Control parameters****Ingredients with Occupational Exposure Limits (US)**

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
polyoxypropylenediamine	9046-10-0			
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	68953-36-6			
polyamide resin	68410-23-1			
Triethylenetetramine	112-24-3			
Tetraethylenepentamine	112-57-2			

Phenol	108-95-2	5 PPM
4-nonylphenol, branched	84852-15-3	
Tris(2-Aminoethyl) amine	4097-89-6	

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
polyoxypropylenediamine	9046-10-0		
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	68953-36-6		
polyamide resin	68410-23-1		
Triethylenetetramine	112-24-3		
Tetraethylenepentamine	112-57-2		
Phenol	108-95-2	19 MGM3, 5 PPM	
4-nonylphenol, branched	84852-15-3		
Tris(2-Aminoethyl) amine	4097-89-6		

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use State or federally approved supplied air respirator. For silica containing coatings in a liquid state, and/or if no exposure limits are established above, air-supplied respirators are generally not required. Use NIOSH approved respiratory protection. If exposure exceeds occupational exposure limits, use an appropriate NIOSH approved full-face piece respirator, half-face piece respirator with splash goggles, or powered, filtered air-supplied hood. When the product is sprayed or heated without adequate ventilation, an approved MSHA/NIOSH positive-pressure, supplied-air respirator may be required.

EYE PROTECTION: Ensure that eyewash stations and safety showers are close to the workstation location. Tightly fitting safety goggles. Safety glasses with side-shields.

HAND PROTECTION: Solvent-resistant gloves (butyl-rubber)Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Impervious gloves. Nitrile rubber. NeopreneLong sleeved clothing. Remove and wash contaminated clothing before re-use.

OTHER PROTECTIVE EQUIPMENT: Wear suitable protective clothing. Protective shoes or boots.

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Amber liquid
Physical State	Liquid
Odor	Amine
Odor threshold	Not determined
pH	Not determined
Melting point / freezing point (°C)	Not determined
Boiling point/range (°C)	275 - N.D.

Flash Point, (°F / °C)	Not determined
Evaporation rate	Not determined
Flammability (solid, gas)	Not determined
Upper/lower flammability or explosive limits - %(V)	Not determined
Vapour Pressure	Not determined
Vapour density	Not determined
Relative density	.97
Solubility in / Miscibility with water	Not determined
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	Not determined
Decomposition temperature (°C)	Not determined
Viscosity	125 cps
Explosive properties	Not determined
Oxidising properties	Not determined

9.2 Other information

VOC Content g/l:	Not determined
Specific Gravity (g/cm ³)	0.000

10. Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerisation does not occur. Hazardous polymerisation may occur.

10.4 Conditions to avoid

Direct sources of heat.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: No information available.

Inhalation LC50: No information available.

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
9046-10-0	polyoxypropylenediamine	475 mg/kg, rat	2979 mg/kg, rabbit		0.000	0.000
68953-36-6	Fatty acids, tall-oil, reaction products with tetraethylenepentamine	4750 mg/kg oral, rat	8550		0.000	0.000
112-24-3	Triethylenetetramine	1716 mg/kg rat, oral	805 mg/kg rabbit		0.000	0.000
108-95-2	Phenol	317 mg/kg oral		316 mg/m3 inhalation	0.000	0.000
84852-15-3	4-nonylphenol, branched	580 mg/kg oral rat			0.000	0.000

Additional Information:

This product may contain Quartz (silicon dioxide), which is listed by IARC as a known carcinogenic to humans (Group 1). This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities. This product may contain Titanium Dioxide, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. This classification is relevant when exposed to titanium dioxide in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

12. Ecological Information

- 12.1 Toxicity:**
- | | |
|----------------------|----------------|
| EC50 48hr (Daphnia): | No information |
| IC50 72hr (Algae): | No information |
| LC50 96hr (fish): | No information |
- 12.2 Persistence and degradability:** No information
- 12.3 Bioaccumulative potential:** No information
- 12.4 Mobility in soil:** No information
- 12.5 Results of PBT and vPvB assessment:** The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.
- 12.6 Other adverse effects:** No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
9046-10-0	polyoxypropylenediamine	15 mg/l	135 mg/l	>100 mg/l
68953-36-6	Fatty acids, tall-oil, reaction products with tetraethylenepentamine	No information	No information	
68410-23-1	polyamide resin	No information	No information	
112-24-3	Triethylenetetramine	No information	No information	
112-57-2	Tetraethylenepentamine	No information	No information	
108-95-2	Phenol	4-7 mg/l	No information	
84852-15-3	4-nonylphenol, branched	.035 mg/L	.0563 mg/L	.1383 mg/l
4097-89-6	Tris(2-Aminoethyl) amine	No information	No information	No information

13. Disposal Considerations

- 13.1 WASTE TREATMENT METHODS:** Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

- 14.1 UN number** UN1760
- 14.2 UN proper shipping name** Corrosive liquids, n.o.s.
- Technical name** Polyoxypropylenediamine, Alkylated phenol, Tetraethylenepentamine
- 14.3 Transport hazard class(es)** 8
- Subsidiary shipping hazard** Not applicable
- 14.4 Packing group** III
- 14.5 Environmental hazards** Yes (TOFA, reaction product with TEPA)
- 14.6 Special precautions for user** Not applicable
- EmS-No.:** Not applicable
- 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code** Not applicable

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

U.S. Federal Regulations: As follows -

CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Acute Toxicity (any route of exposure), Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Specific target organ toxicity (single or repeated exposure), Germ cell mutagenicity

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>%</u>
Phenol	108-95-2	3.1
4-nonylphenol, branched	84852-15-3	1.12

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. Clean Air Act:

EPA Coating Category:	Industrial Maintenance
EPA VOC Content Limit (g/l):	450 g/l
Product VOC Content (g/l)	7.2 g/l
Thinning Recommendations:	Not applicable
Application Recommendations:	Not applicable

* As per the federal EPA definition for coating categories in 40 CFR 59.401.

** Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

U.S. State Regulations: As follows -

New Jersey Right-to-Know:

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
----------------------	----------------

No NJ Right-To-Know components exist in this product.

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

California Proposition 65:

No Proposition 65 Chemicals exist in this product.

International Regulations: As follows -*** Canadian DSL:**

All chemical ingredients included on inventory or exempt.

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information**Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H301	Toxic if swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H341	Suspected of causing genetic defects.
H361	Suspected of damaging fertility or the unborn child.
H370	Causes damage to organs.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Reasons for revision

Revision Description Changed
 Substance and/or Product Properties Changed in Section(s):
 01 - Identification
 02 - Hazard Identification
 03 - Composition/Information On Ingredients
 05 - Fire-fighting Measures
 08 - Exposure Controls/Personal Protection
 09 - Physical and Chemical Properties
 11 - Toxicological Information
 15 - Regulatory Information
 Substance Hazard Threshold % Changed
 Revision Statement(s) Changed

List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark;
 European Union Commission Regulation No. 1907/2006 on REACH as amended within Commission Regulation (EU) 2015/830;
 European Union (EC) Regulation No. 1272/2008 on the classification, labelling and packaging of substances and mixtures (CLP Regulation) and subsequent technical progress adaptations (ATP);
 EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes".

Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m3	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.