

**Safety Data Sheet**  
Prepared in Accordance with HCS 29  
C.F.R. 1910.1200



## 1. Identification of the Substance/Mixture and the Company/Undertaking

- 1.1 Product Identifier** RM-4300A **Revision Date:** 11/07/2018  
**Product Name:** Prime Coat 4300 Component A **Supersedes Date:** New SDS
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Industrial and professional use. Component of multicomponent coatings - Professional use only. Hand-mixing with intimate contact and only PPE available. For use by appropriately trained applicators. Advised against: Home DIY applications. Advised against: Spray application, because of the additional hazards.
- 1.3 Details of the supplier of the safety data sheet**
- Supplier:** Prime Resins Inc.  
2291 Plunkett Road  
Conyers, GA 30012  
USA  
Phone: 800-321-7212  
Fax: 770-338-0936  
www.primeresins.com
- Datasheet Produced by:** EHS@primeresins.com
- 1.4 Emergency telephone number:** CHEMTREC +001 703 5273887 (Outside US)  
CHEMTREC 1-800-424-9300 (Inside US)

## 2. Hazard Identification

### 2.1 Classification of the substance or mixture

Hazardous to the aquatic environment, Chronic, category 2  
Carcinogenicity, category 2  
Eye Irritation, category 2  
Germ Cell Mutagenicity, category 2  
STOT, single exposure, category 3, RTI  
Skin Irritation, category 2  
Skin Sensitizer, category 1

## 2.2 Label elements

### Symbol(s) of Product



### Signal Word

Warning

### Named Chemicals on Label

2,3-epoxypropyl o-tolyl ether, titanium dioxide, Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700), phenol, polymer with formaldehyde, glycidyl ether

### HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2	H319	Causes serious eye irritation.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Germ Cell Mutagenicity, category 2	H341	Suspected of causing genetic defects.
Carcinogenicity, category 2	H351	Suspected of causing cancer.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

### PRECAUTION PHRASES

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention.
P308+P313	IF exposed or concerned: Get medical advice/attention
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.
P405	Store locked up.

### 2.3 Other hazards

Ingestion may cause irritation to mucous membranes.

#### Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

## 3. Composition/Information On Ingredients

### 3.2 Mixtures

#### Hazardous Ingredients

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>%</u>
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	50 - <75
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25 - <50
2210-79-9	2,3-epoxypropyl o-tolyl ether	2.5 - <10

13463-67-7	titanium dioxide	2.5 - <10
108-88-3	Toluene	0.1 - <1.0
84852-15-3	4-nonylphenol, branched	0.1 - <1.0
7647-01-0	Hydrogen chloride	<0.1

<u>CAS-No.</u>	<u>GHS Symbols</u>	<u>GHS Hazard Statements</u>	<u>M-Factors</u>
28064-14-4	GHS07-GHS09	H315-317-319-411	0
25068-38-6	GHS07-GHS09	H315-317-319-335-411	0
2210-79-9	GHS07-GHS08-GHS09	H315-317-341-411	0
13463-67-7	GHS08	H351	0
108-88-3	GHS02-GHS07-GHS08	H225-304-315-336-361-373	0
84852-15-3	GHS05-GHS07-GHS08-GHS09	H302-314-361-400-410	0
7647-01-0	GHS05-GHS06	H302-314-330-335	0

**Additional Information:** The text for GHS Hazard Statements shown above (if any) is given in Section 16.

## 4. First-aid Measures

### 4.1 Description of First Aid Measures

**GENERAL NOTES:** When symptoms persist or in all cases of doubt seek medical advice. Show this safety data sheet to the doctor in attendance.

**AFTER INHALATION:** Remove person to fresh air. If signs/symptoms continue, get medical attention.

**AFTER SKIN CONTACT:** Use a mild soap if available. Do not use solvent or thinners to clean skin. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

**AFTER EYE CONTACT:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses. If eye irritation persists, consult a specialist.

**AFTER INGESTION:** Consult a physician. Gently wipe or rinse the inside of the mouth with water. Give small amounts of water to drink. Never give anything by mouth to an unconscious person. If swallowed, DO NOT induce vomiting unless directed to do so by medical personnel.

### Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

May cause sensitization by skin contact. Irritating to eyes and skin.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

## 5. Fire-fighting Measures

### 5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

**FOR SAFETY REASONS NOT TO BE USED:** Do not use a solid water stream as it may scatter and spread fire. Alcohol, Alcohol based solutions, any other media not listed above.

### 5.2 Special hazards arising from the substance or mixture

In case of fire hazardous decomposition products may be produced such as: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

### 5.3 Advice for firefighters

Keep containers and surroundings cool with water spray. In the event of fire, wear self-contained breathing apparatus. Do not use a solid water stream as it may scatter and spread fire. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

## 6. Accidental Release Measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Avoid contact with skin, eyes and clothing. For personal protection see section 8.2. Ensure adequate ventilation. Keep people away from and upwind of spill/leak.

### 6.2 Environmental precautions

Discharge into the environment must be avoided. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained. May cause long-term adverse effects in the aquatic environment.

### 6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

### 6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

## 7. Handling and Storage

### 7.1 Precautions for safe handling

**INSTRUCTIONS FOR SAFE HANDLING:** People handling epoxy products must have received special training according to guidelines from the National Occupational Health and Safety Board. Wear personal protective equipment. Avoid contact with skin and eyes. Apply technical measures to comply with the occupational exposure limits (see section 8).

**PROTECTION AND HYGIENE MEASURES:** Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. In the case of sensitisation to any of the ingredients, it is inadvisable to work with the product. Handle in accordance with good industrial hygiene and safety practice. Keep working clothes separately. Keep away from food, drink and animal feedingstuffs. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

### 7.2 Conditions for safe storage, including any incompatibilities

**CONDITIONS TO AVOID:** Avoid temperatures above 40 °C, direct sunlight and contact with sources of heat. Do not freeze.  
**STORAGE CONDITIONS:** Keep out of the reach of children. Keep at temperatures between 10 and 25 °C. Store in original container. Keep container tightly closed in a dry and well-ventilated place. Keep away from food, drink and animal feeding stuffs.

### 7.3 Specific end use(s)

Component of multicomponent coatings. The mixing and application to be in accordance with the technical data sheets.

## 8. Exposure Controls/Personal Protection

### 8.1 Control parameters

#### Ingredients with Occupational Exposure Limits (US)

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
phenol, polymer with formaldehyde, glycidyl ether	28064-14-4			
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6			
2,3-epoxypropyl o-tolyl ether	2210-79-9			
titanium dioxide	13463-67-7	10 MGM3	10 MGM3	
Toluene	108-88-3		20 PPM	

4-nonylphenol, branched	84852-15-3	
Hydrogen chloride	7647-01-0	5.00 PPM

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
phenol, polymer with formaldehyde, glycidyl ether	28064-14-4		
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6		
2,3-epoxypropyl o-tolyl ether	2210-79-9		
titanium dioxide	13463-67-7	15.0 mg/m3	
Toluene	108-88-3	375 MGM3, 100 PPM	560 MGM3, 150 PPM
4-nonylphenol, branched	84852-15-3		
Hydrogen chloride	7647-01-0		

**FURTHER INFORMATION:** Refer to the regulatory exposure limits for the workforce enforced in each country.

## 8.2 Exposure controls

### Personal Protection

**RESPIRATORY PROTECTION:** No personal respiratory protective equipment normally required. In case of insufficient ventilation wear suitable respiratory equipment, filter A.

**EYE PROTECTION:** Eye wash bottle with pure water. Safety glasses with side-shields conforming to EN 166.

**HAND PROTECTION:** Protective gloves complying with EN 374: Nitrile rubber. Butyl rubber. PVA. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). Be aware that in daily use the durability of a chemical resistant protective glove can be notably shorter than the break through time measured according to EN 374, due to the numerous outside influences (e.g. temperature). Long sleeved clothing. Remove and wash contaminated clothing before re-use.

**OTHER PROTECTIVE EQUIPMENT:** Ensure that eyewash stations and safety showers are close to the workstation location.

**ENGINEERING CONTROLS:** Ensure adequate ventilation, especially in confined areas.

## 9. Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties

<b>Appearance:</b>	Gray liquid
<b>Physical State</b>	Liquid
<b>Odor</b>	Slightly aromatic
<b>Odor threshold</b>	Not determined
<b>pH</b>	Not determined
<b>Melting point / freezing point (°C)</b>	Not determined
<b>Boiling point/range (°C)</b>	111 - N.D.
<b>Flash Point, (°F / °C)</b>	Not determined
<b>Evaporation rate</b>	Not determined
<b>Flammability (solid, gas)</b>	Not determined
<b>Upper/lower flammability or explosive limits</b>	Not determined
<b>Vapour Pressure</b>	

	Not determined
<b>Vapour density</b>	Not determined
<b>Relative density</b>	1.22
<b>Solubility in / Miscibility with water</b>	Not determined
<b>Partition coefficient: n-octanol/water</b>	Not determined
<b>Auto-ignition temperature (°C)</b>	Not determined
<b>Decomposition temperature (°C)</b>	Not determined
<b>Viscosity</b>	60,000 cps
<b>Explosive properties</b>	Not determined
<b>Oxidising properties</b>	Not determined
<b>9.2 Other information</b>	
VOC Content g/l:	0
Specific Gravity (g/cm <sup>3</sup> )	0.000

## 10. Stability and Reactivity

### 10.1 Reactivity

No reactivity hazards known under recommended storage and use conditions.

### 10.2 Chemical stability

No decomposition if stored and applied as directed.

### 10.3 Possibility of hazardous reactions

Amines cause exothermic reactions.

### 10.4 Conditions to avoid

Avoid temperatures above 40 °C, direct sunlight and contact with sources of heat. Do not freeze.

### 10.5 Incompatible materials

Oxidizing agents. Acids and bases.

### 10.6 Hazardous decomposition products

In case of fire hazardous decomposition products may be produced such as: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). No decomposition if stored and applied as directed.

## 11. Toxicological Information

### 11.1 Information on toxicological effects

**Acute Toxicity:**

**Oral LD50:** No information available.

**Inhalation LC50:** No information available.

**Irritation:** No information available.

**Corrosivity:** No information available.

**Sensitization:** No information available.

**Repeated dose toxicity:** No information available.

**Carcinogenicity:** No information available.

**Mutagenicity:** No information available.

**Toxicity for reproduction:** No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	5000 mg/kg, oral, rat	>2000 mg/kg, rabbit		0.000	0.000
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	>2000 mg/kg, rat, oral	>2000 mg/kg, rat		0.000	0.000
2210-79-9	2,3-epoxypropyl o-tolyl ether	5800 mg/kg, oral, rat		1220 ppm/4 hr	0.000	0.000
13463-67-7	titanium dioxide	10000 mg/kg, oral (rat)			0.000	6,82 mg/l (rat) 4h
108-88-3	Toluene	2600 mg/kg rat oral,		8000 ppm/4 hrs, rat, inhalation	0.000	0.000
84852-15-3	4-nonylphenol, branched	580 mg/kg oral rat			0.000	0.000

**Additional Information:**

In the case of sensitisation to any of the ingredients, it is inadvisable to work with the product. Ingestion may cause irritation to mucous membranes. Irritating to eyes and skin. May cause allergic skin reaction. This product may contain Titanium Dioxide, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. This classification is relevant when exposed to titanium dioxide in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

## 12. Ecological Information

- 12.1 Toxicity:**
- |                      |                |
|----------------------|----------------|
| EC50 48hr (Daphnia): | No information |
| IC50 72hr (Algae):   | No information |
| LC50 96hr (fish):    | No information |
- 12.2 Persistence and degradability:** No information
- 12.3 Bioaccumulative potential:** No information
- 12.4 Mobility in soil:** No information
- 12.5 Results of PBT and vPvB assessment:** The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.
- 12.6 Other adverse effects:** No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	No information	No information	
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	1.8 mg/l	No information	1.5-7.7 mg/L
2210-79-9	2,3-epoxypropyl o-tolyl ether	No information	No information	
13463-67-7	titanium dioxide	>100 mg/l (EC50, 48h, Daphnia magna OECD202)ation	No information	>1000 mg/l
108-88-3	Toluene	No information	No information	
84852-15-3	4-nonylphenol, branched	.035 mg/L	.0563 mg/L	.1383 mg/l
7647-01-0	Hydrogen chloride	No information	No information	

## 13. Disposal Considerations

- 13.1 WASTE TREATMENT METHODS:** Dispose of waste material at an approved hazardous waste treatment/disposal facility in accordance with applicable local state, and federal regulations. Do not dispose of waste with normal garbage, or to sewer systems. Contaminated packaging to be disposed of as product. Fully drained containers which are drop- and scrape-free can be treated as industrial waste, and can possibly be recycled. Empty containers should be taken to an approved waste handling site for recycling or disposal. The product should not be allowed to enter drains, water courses or the soil.



## 14. Transport Information

14.1	UN number	UN3082
14.2	UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s.
	Technical name	Epoxy resins
14.3	Transport hazard class(es)	9
	Subsidiary shipping hazard	Not applicable
14.4	Packing group	III
14.5	Environmental hazards	Yes (Epoxy resins)
14.6	Special precautions for user	Not applicable
	EmS-No.:	Not applicable
14.7	Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	Not applicable

## 15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

### U.S. Federal Regulations: As follows -

#### CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Carcinogenicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure), Germ cell mutagenicity

#### Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Toluene	108-88-3
4-nonylphenol, branched	84852-15-3
Hydrogen chloride	7647-01-0

#### Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS-No.</u>
2,3-epoxypropyl o-tolyl ether	2210-79-9

#### U.S. Clean Air Act:

EPA Coating Category:	Industrial Maintenance
EPA VOC Content Limit (g/l):	450 g/l
Product VOC Content (g/l)	7.2 g/l
Thinning Recommendations:	Not applicable
Application Recommendations:	Not applicable

\* As per the federal EPA definition for coating categories in 40 CFR 59.401.

\*\* Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

**U.S. State Regulations: As follows -****New Jersey Right-to-Know:**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
No Chemical Name Found	

**Pennsylvania Right-To-Know**

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

**California Proposition 65:**

WARNING: Cancer - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

WARNING: Reproductive Toxicant -- [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**International Regulations: As follows -****\* Canadian DSL:**

All chemical ingredients included on inventory or exempt.

**15.2 Chemical Safety Assessment:**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**16. Other Information****Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

**Reasons for revision**

No Information

**List of References:**

This Safety Data Sheet was compiled with data and information from the following sources:

The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark;  
European Union Commission Regulation No. 1907/2006 on REACH as amended within Commission Regulation (EU) 2015/830;

European Union (EC) Regulation No. 1272/2008 on the classification, labelling and packaging of substances and mixtures (CLP Regulation) and subsequent technical progress adaptations (ATP);  
EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes".

## Acronym &amp; Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m <sup>3</sup>	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.

**Safety Data Sheet**  
Prepared in Accordance with HCS 29  
C.F.R. 1910.1200



## 1. Identification of the Substance/Mixture and the Company/Undertaking

- 1.1 Product Identifier** RM-4300AR **Revision Date:** 11/07/2018  
**Product Name:** Prime Coat 4300 Red Component **Supersedes Date:** New SDS  
A
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Component of multicomponent coatings - Professional use only. Hand-mixing with intimate contact and only PPE available. For use by appropriately trained applicators. Advised against: Home DIY applications. Advised against: Spray application, because of the additional hazards. Industrial and professional use.
- 1.3 Details of the supplier of the safety data sheet**
- Supplier:** Prime Resins Inc.  
2291 Plunkett Road  
Conyers, GA 30012  
USA  
Phone: 800-321-7212  
Fax: 770-338-0936  
www.primeresins.com
- Datasheet Produced by:** EHS@primeresins.com
- 1.4 Emergency telephone number:** CHEMTREC +001 703 5273887 (Outside US)  
CHEMTREC 1-800-424-9300 (Inside US)

## 2. Hazard Identification

### 2.1 Classification of the substance or mixture

Hazardous to the aquatic environment, Chronic, category 2  
Eye Irritation, category 2  
Germ Cell Mutagenicity, category 2  
STOT, single exposure, category 3, RT1  
Skin Irritation, category 2  
Skin Sensitizer, category 1

## 2.2 Label elements

### Symbol(s) of Product



### Signal Word

Warning

### Named Chemicals on Label

2,3-epoxypropyl o-tolyl ether, Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700), phenol, polymer with formaldehyde, glycidyl ether

### HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2	H319	Causes serious eye irritation.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Germ Cell Mutagenicity, category 2	H341	Suspected of causing genetic defects.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

### PRECAUTION PHRASES

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.
P405	Store locked up.

## 2.3 Other hazards

Ingestion may cause irritation to mucous membranes.

### Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

## 3. Composition/Information On Ingredients

### 3.2 Mixtures

#### Hazardous Ingredients

CAS-No.	Chemical Name	%
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	50 - <75
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25 - <50
2210-79-9	2,3-epoxypropyl o-tolyl ether	2.5 - <10
1309-37-1	red iron oxide	2.5 - <10
108-88-3	Toluene	0.1 - <1.0
7647-01-0	Hydrogen chloride	<0.1

<u>CAS-No.</u>	<u>GHS Symbols</u>	<u>GHS Hazard Statements</u>	<u>M-Factors</u>
28064-14-4	GHS07-GHS09	H315-317-319-411	0
25068-38-6	GHS07-GHS09	H315-317-319-335-411	0
2210-79-9	GHS07-GHS08-GHS09	H315-317-341-411	0
1309-37-1			0
108-88-3	GHS02-GHS07-GHS08	H225-304-315-336-361-373	0
7647-01-0	GHS05-GHS06	H302-314-330-335	0

**Additional Information:** The text for GHS Hazard Statements shown above (if any) is given in Section 16.

## 4. First-aid Measures

### 4.1 Description of First Aid Measures

**GENERAL NOTES:** When symptoms persist or in all cases of doubt seek medical advice. Show this safety data sheet to the doctor in attendance.

**AFTER INHALATION:** Remove person to fresh air. If signs/symptoms continue, get medical attention.

**AFTER SKIN CONTACT:** Use a mild soap if available. Do not use solvent or thinners to clean skin. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

**AFTER EYE CONTACT:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses. If eye irritation persists, consult a specialist.

**AFTER INGESTION:** Consult a physician. Gently wipe or rinse the inside of the mouth with water. Give small amounts of water to drink. Never give anything by mouth to an unconscious person. If swallowed, DO NOT induce vomiting unless directed to do so by medical personnel.

### Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

May cause sensitization by skin contact. Irritating to eyes and skin.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

## 5. Fire-fighting Measures

### 5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

**FOR SAFETY REASONS NOT TO BE USED:** Do not use a solid water stream as it may scatter and spread fire. Alcohol, Alcohol based solutions, any other media not listed above.

### 5.2 Special hazards arising from the substance or mixture

In case of fire hazardous decomposition products may be produced such as: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

### 5.3 Advice for firefighters

Keep containers and surroundings cool with water spray. In the event of fire, wear self-contained breathing apparatus. Do not use a solid water stream as it may scatter and spread fire. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

## 6. Accidental Release Measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Avoid contact with skin, eyes and clothing. For personal protection see section 8.2. Ensure adequate ventilation. Keep people away from and upwind of spill/leak.

### 6.2 Environmental precautions

Discharge into the environment must be avoided. Do not allow material to contaminate ground water system. Prevent product

from entering drains. Local authorities should be advised if significant spillages cannot be contained. May cause long-term adverse effects in the aquatic environment.

### 6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

### 6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

## 7. Handling and Storage

### 7.1 Precautions for safe handling

**INSTRUCTIONS FOR SAFE HANDLING:** People handling epoxy products must have received special training according to guidelines from the National Occupational Health and Safety Board. Wear personal protective equipment. Avoid contact with skin and eyes. Apply technical measures to comply with the occupational exposure limits (see section 8).

**PROTECTION AND HYGIENE MEASURES:** Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. In the case of sensitisation to any of the ingredients, it is inadvisable to work with the product. Handle in accordance with good industrial hygiene and safety practice. Keep working clothes separately. Keep away from food, drink and animal feedingstuffs. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

### 7.2 Conditions for safe storage, including any incompatibilities

**CONDITIONS TO AVOID:** Avoid temperatures above 40 °C, direct sunlight and contact with sources of heat. Do not freeze.  
**STORAGE CONDITIONS:** Keep out of the reach of children. Keep at temperatures between 10 and 25 °C. Store in original container. Keep container tightly closed in a dry and well-ventilated place. Keep away from food, drink and animal feeding stuffs.

### 7.3 Specific end use(s)

Component of multicomponent coatings. The mixing and application to be in accordance with the technical data sheets.

## 8. Exposure Controls/Personal Protection

### 8.1 Control parameters

#### Ingredients with Occupational Exposure Limits

(US)

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
phenol, polymer with formaldehyde, glycidyl ether	28064-14-4			
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6			
2,3-epoxypropyl o-tolyl ether	2210-79-9			
red iron oxide	1309-37-1	5 MGM3		
Toluene	108-88-3	20 PPM		
Hydrogen chloride	7647-01-0	5.00 PPM		

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
phenol, polymer with formaldehyde, glycidyl ether	28064-14-4		

Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6		
2,3-epoxypropyl o-tolyl ether	2210-79-9		
red iron oxide	1309-37-1	10 MG/M3	
Toluene	108-88-3	375 MGM3, 100 PPM	560 MGM3, 150 PPM
Hydrogen chloride	7647-01-0		

**FURTHER INFORMATION:** Refer to the regulatory exposure limits for the workforce enforced in each country.

## 8.2 Exposure controls

### Personal Protection

**RESPIRATORY PROTECTION:** No personal respiratory protective equipment normally required. In case of insufficient ventilation wear suitable respiratory equipment, filter A.

**EYE PROTECTION:** Eye wash bottle with pure water. Safety glasses with side-shields conforming to EN 166.

**HAND PROTECTION:** Protective gloves complying with EN 374: Nitrile rubber. Butyl rubber. PVA. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). Be aware that in daily use the durability of a chemical resistant protective glove can be notably shorter than the break through time measured according to EN 374, due to the numerous outside influences (e.g. temperature). Long sleeved clothing. Remove and wash contaminated clothing before re-use.

**OTHER PROTECTIVE EQUIPMENT:** Ensure that eyewash stations and safety showers are close to the workstation location.

**ENGINEERING CONTROLS:** Ensure adequate ventilation, especially in confined areas.

## 9. Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties

<b>Appearance:</b>	Red viscous liquid
<b>Physical State</b>	Not determined
<b>Odor</b>	Slightly aromatic
<b>Odor threshold</b>	Not determined
<b>pH</b>	Not determined
<b>Melting point / freezing point (°C)</b>	Not determined
<b>Boiling point/range (°C)</b>	111 - N.D.
<b>Flash Point, (°F / °C)</b>	Not determined
<b>Evaporation rate</b>	Not determined
<b>Flammability (solid, gas)</b>	Not determined
<b>Upper/lower flammability or explosive limits</b>	Not determined
<b>Vapour Pressure</b>	Not determined
<b>Vapour density</b>	Not determined
<b>Relative density</b>	1.22
<b>Solubility in / Miscibility with water</b>	Not determined
<b>Partition coefficient: n-octanol/water</b>	Not determined
<b>Auto-ignition temperature (°C)</b>	Not determined
<b>Decomposition temperature (°C)</b>	Not determined



<b>Viscosity</b>	60,000 cps
<b>Explosive properties</b>	Not determined
<b>Oxidising properties</b>	Not determined

**9.2 Other information**

<b>VOC Content g/l:</b>	0
<b>Specific Gravity (g/cm3)</b>	0.000

**10. Stability and Reactivity****10.1 Reactivity**

No reactivity hazards known under recommended storage and use conditions.

**10.2 Chemical stability**

No decomposition if stored and applied as directed.

**10.3 Possibility of hazardous reactions**

Amines cause exothermic reactions.

**10.4 Conditions to avoid**

Avoid temperatures above 40 °C, direct sunlight and contact with sources of heat. Do not freeze.

**10.5 Incompatible materials**

Oxidizing agents. Acids and bases.

**10.6 Hazardous decomposition products**

In case of fire hazardous decomposition products may be produced such as: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). No decomposition if stored and applied as directed.

**11. Toxicological Information****11.1 Information on toxicological effects****Acute Toxicity:**

**Oral LD50:** No information available.

**Inhalation LC50:** No information available.

**Irritation:** No information available.

**Corrosivity:** No information available.

**Sensitization:** No information available.

**Repeated dose toxicity:** No information available.

**Carcinogenicity:** No information available.

**Mutagenicity:** No information available.

**Toxicity for reproduction:** No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	5000 mg/kg, oral, rat	>2000 mg/kg, rabbit		0.000	0.000
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	>2000 mg/kg, rat, oral	>2000 mg/kg, rat		0.000	0.000
2210-79-9	2,3-epoxypropyl o-tolyl ether	5800 mg/kg, oral, rat		1220 ppm/4 hr	0.000	0.000
1309-37-1	red iron oxide	>2000 mg/kg			0.000	0.000
108-88-3	Toluene	2600 mg/kg rat oral,		8000 ppm/4 hrs, rat, inhalation	0.000	0.000

**Additional Information:**

In the case of sensitisation to any of the ingredients, it is inadvisable to work with the product. Ingestion may cause irritation to mucous membranes. Irritating to eyes and skin. May cause allergic skin reaction.

## 12. Ecological Information

**12.1 Toxicity:**

EC50 48hr (Daphnia):	No information
IC50 72hr (Algae):	No information
LC50 96hr (fish):	No information

**12.2 Persistence and degradability:**

No information

**12.3 Bioaccumulative potential:**

No information

**12.4 Mobility in soil:**

No information

**12.5 Results of PBT and vPvB assessment:**

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

**12.6 Other adverse effects:**

No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	No information	No information	
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	1.8 mg/l	No information	1.5-7.7 mg/L
2210-79-9	2,3-epoxypropyl o-tolyl ether	No information	No information	
1309-37-1	red iron oxide	No information	No information	
108-88-3	Toluene	No information	No information	
7647-01-0	Hydrogen chloride	No information	No information	

## 13. Disposal Considerations

**13.1 WASTE TREATMENT METHODS:** Dispose of waste material at an approved hazardous waste treatment/disposal facility in accordance with applicable local state, and federal regulations. Do not dispose of waste with normal garbage, or to sewer systems. Contaminated packaging to be disposed of as product. Fully drained containers which are drop- and scrape-free can be treated as industrial waste, and can possibly be recycled. Empty containers should be taken to an approved waste handling site for recycling or disposal. The product should not be allowed to enter drains, water courses or the soil.

## 14. Transport Information

14.1	UN number	UN3082
14.2	UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s.
	Technical name	Epoxy resins
14.3	Transport hazard class(es)	9
	Subsidiary shipping hazard	Not applicable
14.4	Packing group	III
14.5	Environmental hazards	Yes (Epoxy resins)
14.6	Special precautions for user	Not applicable
	EmS-No.:	Not applicable
14.7	Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	Not applicable

## 15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

### U.S. Federal Regulations: As follows -

#### CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure), Germ cell mutagenicity

#### Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Toluene	108-88-3
Hydrogen chloride	7647-01-0

#### Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS-No.</u>
2,3-epoxypropyl o-tolyl ether	2210-79-9

#### U.S. Clean Air Act:

EPA Coating Category:	Industrial maintenance
EPA VOC Content Limit (g/l):	450 g/l
Product VOC Content (g/l)	7.2 g/l
Thinning Recommendations:	Not applicable
Application Recommendations:	Not applicable

\* As per the federal EPA definition for coating categories in 40 CFR 59.401.

\*\* Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

**U.S. State Regulations: As follows -****New Jersey Right-to-Know:**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
No Chemical Name Found	

**Pennsylvania Right-To-Know**

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

**California Proposition 65:**

WARNING: Cancer - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

WARNING: Reproductive Toxicant -- [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**International Regulations: As follows -****\* Canadian DSL:**

All chemical ingredients included on inventory or exempt.

**15.2 Chemical Safety Assessment:**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**16. Other Information****Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

**Reasons for revision**

No Information

**List of References:**

This Safety Data Sheet was compiled with data and information from the following sources:

The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark;  
European Union Commission Regulation No. 1907/2006 on REACH as amended within Commission Regulation (EU) 2015/830;

European Union (EC) Regulation No. 1272/2008 on the classification, labelling and packaging of substances and mixtures (CLP Regulation) and subsequent technical progress adaptations (ATP); EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes".

## Acronym &amp; Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m <sup>3</sup>	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.

