



DESCRIPTION

Hard, aliphatic, two-component polymer lining system designed for industrial/commercial and municipal applications where strength and UV resistance are needed. This also offers excellent chemical resistance. This is a polyurea spray used for protection of concrete, masonry and steel surfaces.

TYPICAL AREAS OF USE

- Tanks
- Pipes
- Secondary containment
- Walls
- Floors
- Railcars
- Silos
- Chutes

ADVANTAGES

- Excellent adhesion
- -40 to 250°F (-40 to 121°C) ambient temperature stability range
- High chemical and abrasion resistance
- 40 to 200°F (4.44 to 93.3°C) service temperature

ACCESSORY PRODUCTS

HydroLock primer

Typical Data: Physical properties at 73°F (23°C)

Properties will vary depending upon site conditions, application method, mixing method and equipment, material temperature, and curing conditions.

Color	gray, natural, white, black, dark blue	
Cure time (at 170°F (77°C))	20 sec gel time	40-90 sec tack free time
Foot traffic	1 hr	
Vehicle traffic	24 hrs	
Adhesion	ASTM D-4541	> 1500 p.s.i.
Hardness (shore D)	ASTM D-2240	70 D
Flexibility (1/8 mandrel)	ASTM D-1737	72°F (22°C) , pass
Tensile strength	ASTM D-638	2800 p.s.i.
Elongation	ASTM D-638	24%
Flashpoint	ASTM Pensky-Martin	> 200°F (93°C)
Coverage	40 square feet (37161 square centimeters) / gallon @ 40 mils	

PACKAGING

- 100 gallon drum sets
- 500 gallon tote sets

MIX RATIO

A:B = 1:1 by volume

Must use a plural-component high pressure, heated proportioned pump such as the PMC PAX or PHX series.

MATERIAL PREPARATION

Store material overnight to precondition to 70-80°F (21-27°C) prior to use. Pre-mix B component prior to combining. Thoroughly mix using a 34" tall drum bung mixer with folding impellers such as the IPM DM-101. Failure to properly pre-mix will result in uncured or improperly cured material.

LIMITATIONS

Do not use below 20°F (7°C). Material that is off ratio or not mixed thoroughly will not cure to full strength and may remain tacky indefinitely.

STORAGE

Store in dry environment between 60 and 95°F (16-35°C). Do not allow product to freeze. Shelf Life: 1 year from date of manufacture in unopened containers properly stored. Protect from moisture.

CLEANUP

Clean off of skin with soap and water immediately.

FIRST AID

Eye Contact: Immediately flush with large amounts of water. Seek medical attention. **Inhalation:** Move to fresh air if symptoms occur. If breathing is difficult, seek medical attention. **Ingestion:** Seek medical attention immediately. **Skin Contact:** Wipe off contaminated area and wash with soap and water.

SHIPPING INFORMATION

Shipping Class: UN 2735, II, DOT class 8
Hazard Classification: A material - not regulated
B material - Amine, liquid, corrosive, Polyoxypropylene Diamine

SAFETY

Use OSHA-approved personal protective equipment (PPE), including Tyvec suit, safety glasses, gloves and confined space equipment/procedures if applicable. Avoid skin contact; do not ingest. See SDS for complete safety precautions. For professional use only.

ENVIRONMENTAL PROTECTION

Cured material is environmentally safe. Dispose of in approved landfill. Clean up any spilled liquid material and dispose of according to local, state and federal guidelines.

MANUFACTURING INFORMATION

Products are manufactured by Prime Resins, Inc. in the U.S.A. under strict quality assurance practices at our Conyers, GA plant.

WARRANTY & DISCLAIMER

Prime Resins, Inc. warrants its products to be free from manufacturing defects and that products meet the published characteristics when tested in accordance with ASTM and Prime Resins standards. No other warranties by Prime Resins, Inc. are expressed or implied, including no warranty of merchantability or fitness for a particular purpose. Prime Resins, Inc. will not be liable for damages of any sort resulting from any claimed breach of warranty. Prime Resins' liability under this warranty is limited to replacement of material or refund of sales price of the material. There are no warranties on any product that has exceeded the "shelf life" or "expiration date" printed on the package label.

