



Prime Resins, Inc.

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Filling Joints - Yield per Gallon

Approximate Linear Feet per Gallon of Joint Fill Products for Different Widths and Depths (inches)

| Joint Width (Inches) | Joint Depth (inches) | | | | | | | | | | | | | | | | | | | | | | |
|-------------------------|----------------------|------|-----|------|-----|------|-----|-----|-----|-----|-----|-------|-------|-------|-------|-------|----|-------|-------|-------|----|-------|----|
| | 1/8 | 3/16 | 1/4 | 5/16 | 3/8 | 7/16 | 1/2 | 5/8 | 3/4 | 7/8 | 1 | 1 1/8 | 1 1/4 | 1 3/8 | 1 1/2 | 1 3/4 | 2 | 2 1/4 | 2 1/2 | 2 3/4 | 3 | 3 1/2 | 4 |
| 1/8 | 1231 | 820 | 615 | 492 | 410 | 351 | 307 | 245 | 204 | 175 | 153 | 136 | 122 | 111 | 102 | 87 | 76 | 67 | 61 | 55 | 50 | 43 | 38 |
| 3/16 | 820 | 547 | 410 | 328 | 273 | 234 | 204 | 163 | 136 | 116 | 102 | 90 | 81 | 74 | 67 | 58 | 50 | 45 | 40 | 36 | 33 | 28 | 25 |
| 1/4 | 615 | 410 | 307 | 245 | 204 | 175 | 153 | 122 | 102 | 87 | 76 | 67 | 61 | 55 | 50 | 43 | 38 | 33 | 30 | 27 | 25 | 21 | 18 |
| 5/16 | 492 | 328 | 245 | 196 | 163 | 140 | 122 | 98 | 81 | 69 | 61 | 54 | 48 | 44 | 40 | 34 | 30 | 26 | 24 | 21 | 20 | 17 | 14 |
| 3/8 | 410 | 273 | 204 | 163 | 136 | 116 | 102 | 81 | 67 | 58 | 50 | 45 | 40 | 36 | 33 | 28 | 25 | 22 | 20 | 18 | 16 | 14 | 12 |
| 7/16 | 351 | 234 | 175 | 140 | 116 | 100 | 87 | 69 | 58 | 49 | 43 | 38 | 34 | 31 | 28 | 24 | 21 | 19 | 17 | 15 | 14 | 12 | 10 |
| 1/2 | 307 | 204 | 153 | 122 | 102 | 87 | 76 | 61 | 50 | 43 | 38 | 33 | 30 | 27 | 25 | 21 | 18 | 16 | 14 | 13 | 12 | 10 | 9 |
| 5/8 | 245 | 163 | 122 | 98 | 81 | 69 | 61 | 48 | 40 | 34 | 30 | 26 | 24 | 21 | 20 | 17 | 14 | 13 | 11 | 10 | 9 | 8 | 7 |
| 3/4 | 204 | 136 | 102 | 81 | 67 | 58 | 50 | 40 | 33 | 28 | 25 | 22 | 20 | 18 | 16 | 14 | 12 | 10 | 9 | 8 | 8 | 6 | 5 |
| 7/8 | 175 | 116 | 87 | 69 | 58 | 49 | 43 | 34 | 28 | 24 | 21 | 19 | 17 | 15 | 14 | 12 | 10 | 9 | 8 | 7 | 6 | 5 | 5 |
| 1 | 153 | 102 | 76 | 61 | 50 | 43 | 38 | 30 | 25 | 21 | 18 | 16 | 14 | 13 | 12 | 10 | 9 | 8 | 7 | 6 | 5 | 5 | 4 |
| 1 1/8 | 136 | 90 | 67 | 54 | 45 | 38 | 33 | 26 | 22 | 19 | 16 | 14 | 13 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 5 | 4 | 3 |
| 1 1/4 | 122 | 81 | 61 | 48 | 40 | 34 | 30 | 24 | 20 | 17 | 14 | 13 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 5 | 4 | 3 | 3 |
| 1 3/8 | 111 | 74 | 55 | 44 | 36 | 31 | 27 | 21 | 18 | 15 | 13 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 5 | 4 | 4 | 3 | 3 |
| 1 1/2 | 102 | 67 | 50 | 40 | 33 | 28 | 25 | 20 | 16 | 14 | 12 | 10 | 9 | 8 | 8 | 6 | 5 | 5 | 4 | 4 | 3 | 3 | 2 |

| Epoxy Mortar | | |
|---------------------------|-----------------------|------------------------|
| Approximate Yield | | |
| Resinous Binder (gallons) | Silica Sand (gallons) | Mortar Yield (gallons) |
| 1 | 1 | 1.6 |
| 1 | 2 | 2.2 |
| 1 | 3 | 2.8 |
| 1 | 4 | 3.4 |
| 1 | 5 | 4 |

Yield will vary based on size of aggregate and amount of entrained air.

| Approximate Coverage | |
|----------------------|--------------------|
| 1 Gallon of Mortar | |
| Depth (inches) | Coverage (sq. ft.) |
| 1/16 | 25.7 |
| 1/8 | 12.8 |
| 3/16 | 8.6 |
| 1/4 | 6.4 |
| 3/8 | 4.3 |
| 1/2 | 3.2 |

| Coatings or Membranes | |
|---|--|
| Approximate Coverage | |
| Thickness of Coating (1000 mils = 1 inch) | Coverage per 1 U. S. Gallon (100% solids system) |
| 250 mils (1/4 in) | 6.4 sq. ft. |
| 187 mils (3/16 in) | 8.5 sq. ft. |
| 125 mils (1/8 in) | 12.8 sq. ft. |
| 100 mils (1/10 in) | 16.0 sq. ft. |
| 63 mils (1/16 in) | 25.5 sq. ft. |
| 50 mils (1/20 in) | 32.0 sq. ft. |
| 31 mils (1/32 in) | 50.0 sq. ft. |
| 20 mils (1/50 in) | 80.0 sq. ft. |
| 16 mils (1/64 in) | 102.0 sq. ft. |
| 10 mils (1/100 in) | 160.0 sq. ft. |
| 5 mils (1/200 in) | 320.0 sq. ft. |
| 1 mil (1/1000 in) | 1600.0 sq. ft. |

Note: If the coating contains a solvent which will evaporate, the thickness of the coating will be reduced by the same percentage as the solvent content. For example a 50% solids / 50% solvent material will lose half its wet thickness.

| Temperature Effects on Curing Epoxy | |
|---|--|
| Lower Temperatures For every 18° F below 77° F, cure time is roughly doubled . | |
| Higher Temperatures For every 18° F above 77° F, cure time is roughly halved . | |

| Area and Volume Formulas | |
|---|--|
| Rectangle Area = Length X Width | |
| Square Area = Side ² Diagonal = Side X 1.4142 Side = Diagonal X 0.7071 | |
| Circle Area = Diameter ² X .7854 or Radius ² X 3.1416 Circumference = Diameter X 3.1416 Diameter = Circumference / 3.1416 | |
| Triangle Area = Base X 1/2 of Perpendicular Height | |
| Cube Area of surface = Side ² X 6 Volume = Side ³ | |
| Cylinder Area of curved surface = Diameter X Length X 3.1416 Volume = Diameter ² X Length X 0.7854 | |

Note: These tables contain reasonable approximations that may be useful for estimating. As conditions vary from project to project, actual results may differ.